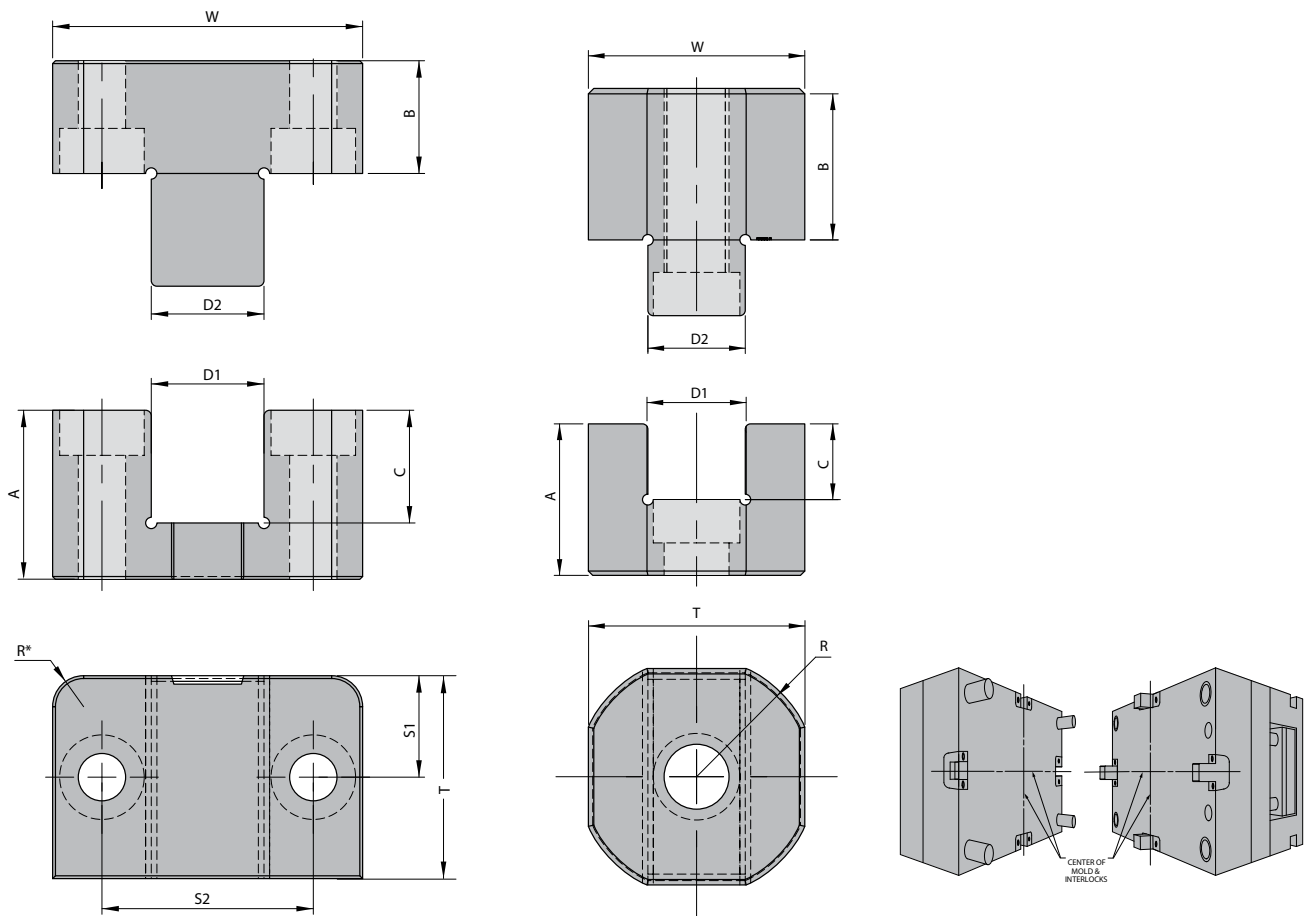


Female Interlock – Material:  
 D2 Steel Heat Treat: Core Hardened to 57-61 HRC  
 Surface Treatment: TiN – Titanium Nitride Coated  
 Male Interlock – Material:  
 AISI H-13 Steel Heat Treat: 40-44 HRC  
 Surface Treatment: Melonite (SBN)

Installation  
 Install four (4) top Interlocks per mould (one per side)  
 Install top Interlocks on the Center Line of each side of the mould



\* Part radius "R" is 1.00mm larger than recommended pocket radius.

REF	T +0,00 -0,05	W +0,00 -0,01	A +0,00 -0,05	B +0,00 -0,05	C +0,50 +0,20	D1 +0,005 +0,002	D2 -0,005 -0,002	R Pocket Radius +0/-0,5	S1 ±0,2	S2 ±0,2	SHCS (F)	SHCS (M)
BGT02020	20	20	14	14	7	9	9	5	-	-	M4x12LG	M4x25LG
BGT03526	26	35	25	15	16	11	11	8	13	23,0	M5x30LG	M5x20LG
BGT04530	30	45	25	15	16	15	15	8	15	30,0	M6x30LG	M6x18LG
BGT05536	36	55	30	20	20	20	20	8	18	37,5	M8x35LG	M8x25LG
BGT07536	36	75	35	20	26	30	30	8	18	52,0	M10x40LG	M10x25LG
BGT10045	45	100	60	20	41	40	40	8	22,5	70,0	M10x65LG	M10x25LG

CAD reference point

